

**Harmonized Tariff Schedule of the United States (2019) Revision 20**

Annotated for Statistical Reporting Purposes

SECTION XIII

ARTICLES OF STONE, PLASTER, CEMENT,  
ASBESTOS, MICA OR SIMILAR MATERIALS;  
CERAMIC PRODUCTS; GLASS AND GLASSWARE

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# Harmonized Tariff Schedule of the United States (2019) Revision 20

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## CHAPTER 68

### ARTICLES OF STONE, PLASTER, CEMENT, ASBESTOS, MICA OR SIMILAR MATERIALS

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#### Notes

1. This chapter does not cover:
  - (a) Goods of chapter 25;
  - (b) Coated, impregnated or covered paper and paperboard of heading 4810 or 4811 (for example, paper and paperboard coated with mica powder or graphite, bituminized or asphalted paper and paperboard);
  - (c) Coated, impregnated or covered textile fabric of chapter 56 or 59 (for example, fabric coated or covered with mica powder, bituminized or asphalted fabric);
  - (d) Articles of chapter 71;
  - (e) Tools or parts of tools, of chapter 82;
  - (f) Lithographic stones of heading 8442;
  - (g) Electrical insulators (heading 8546) or fittings of insulating material of heading 8547;
  - (h) Dental burrs (heading 9018);
  - (ij) Articles of chapter 91 (for example, clocks and clock cases);
  - (k) Articles of chapter 94 (for example, furniture, lamps and lighting fittings, prefabricated buildings);
  - (l) Articles of chapter 95 (for example, toys, games and sports equipment);
  - (m) Articles of heading 9602, if made of materials specified in note 2(b) to chapter 96, or of heading 9606 (for example, buttons), of heading 9609 (for example, slate pencils), heading 9610 (for example, drawing slates) or of heading 9620 (monopods, bipods, tripods and similar articles); or
  - (n) Articles of chapter 97 (for example, works of art).
2. In heading 6802 the expression "worked monumental or building stone" applies not only to the varieties of stone referred to in heading 2515 or 2516, but also to all other natural stone (for example, quartzite, flint, dolomite and steatite) similarly worked; it does not, however, apply to slate.

#### Additional U.S. Notes

1. For the purposes of heading 6802, the term "slabs" embraces flat stone pieces, not over 5.1 cm in thickness, having a facial area of 25.8 cm<sup>2</sup> or more, the edges of which have not been beveled, rounded or otherwise processed except such processing as may be needed to facilitate installation as tiling or veneering in building construction.
2. For the purposed of heading 6810, the term "tiles" does not include any article 3.2 cm or more in thickness.

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Heading/ Subheading	Stat. Suf- fix	Article Description	Unit of Quantity	Rates of Duty		
				1		2
				General	Special	
6801.00.00	00	Setts, curbstones and flagstones, of natural stone (except slate).....	t.....	2.8% <sup>1/</sup>	Free (A, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	60%
6802		Worked monumental or building stone (except slate) and articles thereof, other than goods of heading 6801; mosaic cubes and the like, of natural stone (including slate), whether or not on a backing; artificially colored granules, chippings and powder, of natural stone (including slate):				
6802.10.00	00	Tiles, cubes and similar articles, whether or not rectangular (including square), the largest surface area of which is capable of being enclosed in a square the side of which is less than 7 cm; artificially colored granules, chippings and powder.....	kg.....	4.8% <sup>1/</sup>	Free (A, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	40%
6802.21		Other monumental or building stone and articles thereof, simply cut or sawn, with a flat or even surface:				
		Marble, travertine and alabaster:				
6802.21.10	00	Travertine.....	t.....	4.2% <sup>1/</sup>	Free (A, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	50%
6802.21.50	00	Other.....	t.....	1.9% <sup>1/</sup>	Free (A, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	13%
6802.23.00	00	Granite.....	t.....	3.7% <sup>1/</sup>	Free (A, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	60%
6802.29		Other stone:				
6802.29.10	00	Calcareous stone, other than marble, travertine or alabaster.....	t.....	4.9% <sup>1/</sup>	Free (A, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	50%
6802.29.90	00	Other.....	t.....	6% <sup>1/</sup>	Free (A, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	30%

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Heading/ Subheading	Stat. Suf- fix	Article Description	Unit of Quantity	Rates of Duty		
				1		2
				General	Special	
6802 (con.)		Worked monumental or building stone (except slate) and articles thereof, other than goods of heading 6801; mosaic cubes and the like, of natural stone (including slate), whether or not on a backing; artificially colored granules, chippings and powder, of natural stone (including slate): (con.)				
6802.91		Other:				
		Marble, travertine and alabaster:				
		Marble:				
6802.91.05	00	Slabs.....	t.....	2.5% <sup>1/</sup>	Free (A, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	15%
6802.91.15	00	Other.....	t.....	4.9% <sup>1/</sup>	Free (A, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	50%
		Travertine:				
6802.91.20	00	Articles of subheading 6802.21.10 that have been dressed or polished, but not further worked.....	t.....	4.2% <sup>1/</sup>	Free (A, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	50%
6802.91.25	00	Other.....	t.....	3.7% <sup>1/</sup>	Free (A, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	40%
6802.91.30	00	Alabaster.....	t.....	4.7% <sup>1/</sup>	Free (A, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	50%
6802.92.00	00	Other calcareous stone.....	t.....	4.9% <sup>1/</sup>	Free (A, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	50%
6802.93.00		Granite.....		3.7% <sup>1/</sup>	Free (A*, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	60%
	10	Articles for monumental or building purposes of subheading 6802.23.00, not cut to size, with only one face surface-worked more than simply cut or sawn.....	t			
	20	Articles for monumental or building purposes of subheading 6802.23.00, cut to size, with one or more faces or edges surface-worked more than simply cut or sawn:				
	25	With a maximum thickness of 1.5 cm.....	t			
	25	With a maximum thickness greater than 1.5 cm but not greater than 7.5 cm.....	t			
	35	With a maximum thickness greater than 7.5 cm:				
	35	Monuments, bases and markers.....	t			
	60	Other.....	t			
	90	Other.....	t			

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Heading/ Subheading	Stat. Suf- fix	Article Description	Unit of Quantity	Rates of Duty		
				1		2
				General	Special	
6802 (con.)		Worked monumental or building stone (except slate) and articles thereof, other than goods of heading 6801; mosaic cubes and the like, of natural stone (including slate), whether or not on a backing; artificially colored granules, chippings and powder, of natural stone (including slate): (con.)				
6802.99.00		Other: (con.) Other stone.....	t	6.5% <sup>1/</sup>	Free (A*, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	40%
	30	Monuments, bases and markers.....	t			
	60	Other.....	t			
6803.00		Worked slate and articles of slate or of agglomerated slate:				
6803.00.10	00	Roofing slate.....	m <sup>2</sup>	3.3% <sup>1/</sup>	Free (A, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	25%
6803.00.50	00	Other.....	X	Free <sup>1/</sup>		25%
6804		Millstones, grindstones, grinding wheels and the like, without frameworks, for grinding, sharpening, polishing, trueing or cutting, hand sharpening or polishing stones, and parts thereof, of natural stone, of agglomerated natural or artificial abrasives, or of ceramics, with or without parts of other materials:				
6804.10.00	00	Millstones and grindstones for milling, grinding or pulping.....	No.	Free <sup>1/</sup>		Free
6804.21.00		Other millstones, grindstones, grinding wheels and the like:				
		Of agglomerated synthetic or natural diamond.....		Free <sup>1/</sup>		30%
	10	Segments for circular sawblades, consisting of diamond agglomerated with metal.....	No.			
	20	Articles consisting of a continuous rim segment of diamond agglomerated with metal, attached to circular plates of steel (whether or not attached to non-steel plates).....	No.			
	30	Articles consisting of multiple segments of diamond agglomerated with metal, attached to circular plates of steel, without cutting parts (whether or not attached to non-steel plates).....	No.			
	90	Other.....	No.			
6804.22		Of other agglomerated abrasives or of ceramics:				
6804.22.10	00	Bonded with synthetic resins.....	kg	5¢/kg + 2% <sup>1/</sup>	Free (A, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	\$1.10/kg + 40%
6804.22.40	00	Other: Abrasive wheels.....	X	Free <sup>1/</sup>		20%
6804.22.60	00	Other.....	X	Free <sup>1/</sup>		30%
6804.23.00	00	Of natural stone.....	No.	Free <sup>1/</sup>		Free
6804.30.00	00	Hand sharpening or polishing stones.....	No.	Free <sup>1/</sup>		Free

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Heading/ Subheading	Stat. Suf- fix	Article Description	Unit of Quantity	Rates of Duty		
				1		2
				General	Special	
6805		Natural or artificial abrasive powder or grain, on a base of textile material, of paper, of paperboard or of other materials, whether or not cut to shape or sewn or otherwise made up:				
6805.10.00	00	On a base of woven textile fabric only.....	kg.....	Free <sup>1/</sup>		20%
6805.20.00	00	On a base of paper or paperboard only.....	kg.....	Free <sup>1/</sup>		20%
6805.30		On a base of other materials:				
6805.30.10	00	Articles wholly or partly coated with abrasives, in the form of sheets, strips, disks, belts, sleeves or similar forms.....	kg.....	Free <sup>1/</sup>		20%
6805.30.50	00	Other.....	kg.....	Free <sup>1/</sup>		20%
6806		Slag wool, rock wool and similar mineral wools; exfoliated vermiculite, expanded clays, foamed slag and similar expanded mineral materials; mixtures and articles of heat-insulating, sound-insulating or sound-absorbing mineral materials, other than those of heading 6811 or 6812, or of chapter 69:				
6806.10.00		Slag wool, rock wool and similar mineral wools (including intermixtures thereof), in bulk, sheets or rolls.....		3.9% <sup>2/</sup>	Free (A, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	30%
	10	Accoustical pads and boards.....	m <sup>2</sup>			
		Other:				
	20	Batts, not exceeding 61 cm in width.....	m <sup>2</sup>			
	40	Batts, exceeding 61 cm in width.....	m <sup>2</sup>			
	60	Pipe coverings.....	m <sup>2</sup>			
	90	Other.....	m <sup>2</sup>			
6806.20.00	00	Exfoliated vermiculite, expanded clays, foamed slag and similar expanded mineral materials (including intermixtures thereof).....	kg.....	Free <sup>1/</sup>		30%
6806.90.00		Other.....		Free <sup>1/</sup>		30%
	10	Accoustical pads and boards.....	m <sup>2</sup>			
		Other:				
	20	Of molded calcium silicate.....	X			
	90	Other.....	X			
6807		Articles of asphalt or of similar material (for example, petroleum bitumen or coal tar pitch):				
6807.10.00	00	In rolls.....	kg.....	Free <sup>1/</sup>		30%
6807.90.00		Other.....		2.7% <sup>1/</sup>	Free (A, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	35%
	10	Articles of a kind used for roofing or siding.....	kg			
	50	Other.....	kg			
6808.00.00	00	Panels, boards, tiles, blocks and similar articles of vegetable fiber, of straw or of shavings, chips, particles, sawdust or other waste, of wood, agglomerated with cement, plaster or other mineral binders.....	m <sup>2</sup> ..... kg	Free <sup>1/</sup>		20%

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Heading/ Subheading	Stat. Suf- fix	Article Description	Unit of Quantity	Rates of Duty		
				1		2
				General	Special	
6809		Articles of plaster or of compositions based on plaster: Boards, sheets, panels, tiles and similar articles, not ornamented:				
6809.11.00		Faced or reinforced with paper or paperboard only.....		Free <sup>1/</sup>		30%
	10	Of gypsum plaster.....	kg m <sup>2</sup>			
	80	Other.....	kg m <sup>2</sup>			
6809.19.00	00	Other.....	m <sup>2</sup>	3% <sup>1/</sup>	Free (A, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	35%
6809.90.00	00	Other articles.....	X	Free <sup>1/</sup>		60%
6810		Articles of cement, of concrete or of artificial stone, whether or not reinforced:				
6810.11.00		Tiles, flagstones, bricks and similar articles: Building blocks and bricks.....		3.2% <sup>1/</sup>	Free (A, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	30%
	10	Containing by weight more than 70 percent magnesia, expressed as MgO, with carbon content ranging from trace amounts to less than 30 percent, and chemically bonded by resin or pitch.....	m <sup>2</sup>			
	70	Other.....	t			
6810.19		Other:				
6810.19.12	00	Floor and wall tiles: Of stone agglomerated with binders other than cement.....	m <sup>2</sup>	4.9% <sup>1/</sup>	Free (A, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	40%
6810.19.14	00	Other.....	m <sup>2</sup>	9% <sup>1/</sup>	Free (A, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	55%
6810.19.50	00	Other.....	t	3.9% <sup>1/</sup>	Free (A, AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	30%
6810.91.00	00	Other articles: Prefabricated structural components for building or civil engineering.....	X	Free <sup>1/</sup>		30%
6810.99.00		Other.....		Free <sup>1/</sup>		30%
	10	Agglomerated quartz slabs of the type used for countertops.....	m <sup>2</sup>			
	80	Other <sup>3/</sup> .....	X			



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Heading/ Subheading	Stat. Suf- fix	Article Description	Unit of Quantity	Rates of Duty		
				1		2
				General	Special	
6811		Articles of asbestos-cement, of cellulose fiber-cement or the like:				
6811.40.00	00	Containing asbestos.....	kg.....	Free <sup>1/</sup>		2.2¢/kg
		Not containing asbestos:				
6811.81.00	00	Corrugated sheets.....	kg.....	Free <sup>1/</sup>		2.2¢/kg
6811.82.00	00	Other sheets, panels, tiles and similar articles.....	kg.....	Free <sup>1/</sup>		2.2¢/kg
6811.89		Other articles:				
6811.89.10	00	Tubes, pipes and tube or pipe fittings.....	kg.....	Free <sup>1/</sup>		1.7¢/kg
6811.89.90	00	Other articles.....	kg.....	Free <sup>1/</sup>		2.2¢/kg
6812		Fabricated asbestos fibers; mixtures with a basis of asbestos or with a basis of asbestos and magnesium carbonate; articles of such mixtures or of asbestos (for example, thread, woven fabric, clothing, headgear, footwear, gaskets), whether or not reinforced, other than goods of heading 6811 or 6813:				
		Of crocidolite:				
6812.80		Footwear.....	kg.....	8.3% <sup>1/</sup>	Free (AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	35%
6812.80.10	00					
6812.80.90	00	Other.....	kg.....	Free <sup>1/</sup>		35%
		Other:				
6812.91.10	00	Clothing, clothing accessories, footwear and headgear: Footwear.....	kg.....	8.3% <sup>1/</sup>	Free (AU, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	35%
6812.91.90	00	Other.....	kg.....	Free <sup>1/</sup>		35%
6812.92.00	00	Paper, millboard and felt.....	X.....	Free <sup>1/</sup>		25%
6812.93.00	00	Compressed asbestos fiber jointing, in sheets or rolls.....	X.....	Free <sup>1/</sup>		25%
6812.99.00		Other.....		Free <sup>1/</sup>		25%
	01	Fabricated asbestos fibers; mixtures with a basis of asbestos or with a basis of asbestos and magnesium carbonate.....	kg			
	02	Yarn and thread.....	kg			
	03	Cords and string, whether or not plaited.....	kg			
	04	Woven or knitted fabric.....	kg			
		Other:				
	10	For use in civil aircraft.....	X			
		Other:				
	20	Gaskets, packing and seals.....	kg			
	25	Building materials.....	X			
	55	Other.....	X			

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Heading/ Subheading	Stat. Suf- fix	Article Description	Unit of Quantity	Rates of Duty		
				1		2
				General	Special	
6813		Friction material and articles thereof (for example, sheets, rolls, strips, segments, discs, washers, pads), not mounted, for brakes, for clutches or the like, with a basis of asbestos, of other mineral substances or of cellulose, whether or not combined with textile or other materials:				
6813.20.00		Containing asbestos.....		Free <sup>1/</sup>		25%
	10	Brake linings and pads: Articles for use in civil aircraft.....	X			
	15	Other.....	X			
	20	Other: Articles for use in civil aircraft.....	X			
	25	Other.....	X			
6813.81.00		Not containing asbestos: Brake linings and pads.....		Free <sup>1/</sup>		25%
	10	Articles for use in civil aircraft, with a basis of mineral substances.....	X			
	50	Other.....	X			
6813.89.00		Other.....		Free <sup>1/</sup>		25%
	10	Articles for use in civil aircraft, with a basis of mineral substances.....	X			
	50	Other.....	X			
6814		Worked mica and articles of mica, including agglomerated or reconstituted mica, whether or not on a support of paper, paperboard or other materials:				
6814.10.00	00	Plates, sheets and strips of agglomerated or reconstituted mica, whether or not on a support.....	kg.....	2.7% <sup>1/</sup>	Free (A, AU, B, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	40%
6814.90.00	00	Other.....	kg.....	2.6% <sup>1/</sup>	Free (A, AU, B, BH, CA, CL, CO, D, E, IL, JO, KR, MA, MX, OM, P, PA, PE, SG)	45%

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Heading/ Subheading	Stat. Suf- fix	Article Description	Unit of Quantity	Rates of Duty		
				1		2
				General	Special	
6815		Articles of stone or of other mineral substances (including carbon fibers, articles of carbon fibers and articles of peat), not elsewhere specified or included:				
6815.10.01	00	Nonelectrical articles of graphite or other carbon <sup>4/</sup> .....	X.....	Free <sup>1/</sup>		45%
6815.20.00	00	Articles of peat.....	X.....	Free <sup>1/</sup>		20%
6815.91.00	10	Other articles: Containing magnesite, dolomite or chromite.....	.....	Free <sup>1/</sup>		30%
6815.99	70	Containing by weight more than 70 percent magnesia, expressed as MgO, with carbon content ranging from trace amounts to less than 30 percent, and chemically bonded by resin or pitch.....	X			
6815.99.20	00	Other: Talc, steatite and soapstone, cut or sawed, or in blanks, crayons, cubes, disks or other forms.....	X kg.....	Free <sup>1/</sup>		2.2¢/kg
6815.99.40	10	Other.....	.....	Free <sup>1/</sup>		30%
	70	Containing by weight more than 70 percent magnesia, expressed as MgO, with carbon content ranging from trace amounts to less than 30 percent, and chemically bonded by resin or pitch.....	X			
	70	Other.....	X			

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1/ See 9903.88.03.

2/ See 9902.14.69, 9902.14.70, 9902.14.71, 9902.14.72, 9902.14.73 and 9903.88.03.

3/ See 9903.88.33.

4/ See 9903.88.35.